

## TECHNICAL DATA SHEET

# RILSAN® NATURAL RDP 15-10 ES

## POLYAMIDE 11 POWDER

RILSAN® electrostatic spray powders are thermoplastic polyamides obtained from renewable resources. Outstanding characteristics: abrasion resistance, corrosion resistance, impact resistance, sound reduction, flexibility, low coefficient of friction.

### Designation

- PA11

### MAIN APPLICATIONS

- Powder Coating - Others

## MECHANICAL PROPERTIES

PROPERTIES	DRY / COND VALUE*	TEST STANDARD
Coating impact, 23°C (73°F)	- / 160 J	ASTM D2794
Abrasion resistance, Wheel CS 17, load 1 kg, 1000 cycles	- / 15 mg	ISO 9352

\*DRY: Dry As Molded (DAM) if pellet / Dry if powder.  
COND: Conditioned.

## THERMAL PROPERTIES

PROPERTIES	VALUE	TEST STANDARD
Melting temperature, 10°C/min	183-188 °C	ISO 11357-1/-3

## OTHER PROPERTIES

PROPERTIES	VALUE	TEST STANDARD
Covering efficiency (120 µm)	0.14 kg/m <sup>2</sup>	Internal Arkema
Salt spray test	Good adhesion after 2000 hours	ISO 9227
Particle Size Distribution (PSD) (Coarse particles > 75 µm)	2.5 %	ASTM D3451
Particle Size Distribution (PSD) (Coarse particles > 106 µm)	0.5 %	ASTM D3451
Particle Size Distribution (PSD) (Coarse particles > 150 µm)	0.2 %	ASTM D3451
Specific gravity of coating, 20°C (68°F)	1.11 g/cm <sup>3</sup>	ISO 1183-1
Median particles (D50)	30 µm	ISO 13320

## SHELF LIFE

Five years shelf life from date of delivery, when stored properly (sealed bags, appropriate moisture, UV protection and temperature). For any use above this limit, please refer to our technical services.

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